

NISTIR 6890

Fire Resistance Determination and Performance Prediction Research Needs Workshop: Proceedings

William Grosshandler
Editor

NIST

National Institute of Standards and Technology
Technology Administration, U.S. Department of Commerce

NISTIR 6890

Fire Resistance Determination and Performance Prediction Research Needs Workshop: Proceedings

William Grosshandler
Editor
Building and Fire Research Laboratory

September 2002



U.S. Department of Commerce
Donald L. Evans, Secretary

Technology Administration
Phillip J. Bond, Under Secretary of Commerce for Technology

National Institute of Standards and Technology
Arden L. Bement, Jr., Director

K. Materials for the Fire Protection of Structural Steel
R. Brady Williamson, Department of Civil and Environmental Engineering
University of California, Berkeley CA

UCB Fire Safety Engineering Science

Materials for Fire Protection of Structural Steel

Robert Brady Williamson
Interdisciplinary Graduate Program in Fire Safety Engineering Science
Department of Civil & Environmental Engineering & Forest Products Laboratory
University of California: Berkeley

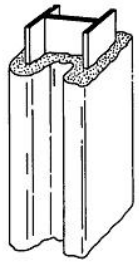
WORKSHOP
Research Needs for Fire Resistance Determination & Performance Prediction
National Institute of Standards and Technology
Gaithersburg, Maryland, USA.

February 19 & 20, 2002

UCB Fire Safety Engineering Science

Overview

Historical Background
Fire Resistance
It's Origins
Focus on Building Elements
More Advanced Approaches
Survey of "Fire Proofing" Materials
Sprayed Fire-Resistive Materials
Performance Requirements
Tests for Cohesion &/or Adhesion
Conclusions & Recommendations



UCB Fire Safety Engineering Science

Background

Fires like the NYC Home Life Fire in 1898 helped shape the 20th century approach to "High Rise" fire safety.

The new approach was to make columns, walls, floors & other "elements" *Fire Resistive*.

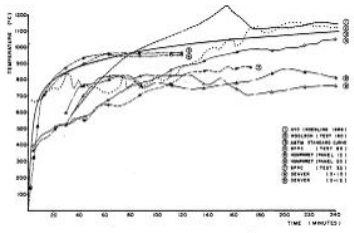




UCB Fire Safety Engineering Science

Fire Resistance & It's Origins

"Fire-Resistive Construction" is defined as "the ability of an **element** of building construction to withstand the effects of fire for a specified period of time without loss of its fire separating or load bearing function".

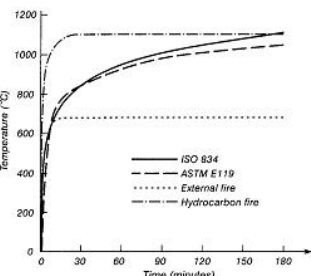
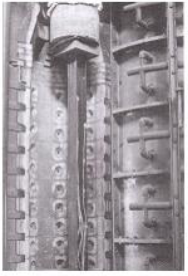
The standard ASTM E-119 Temperature v. Time curve evolved from many fire tests fuel was continually added to the fire. The Columbia University test hut is shown here.

UCB Fire Safety Engineering Science

Fire Resistance in the Late 20th Century

Building elements, (columns, beams, walls, floors, etc) are exposed to the Standard Time v. Temperature Curve. They need to hold the load and/or prevent the fire from spreading to the next space. Here are 4 of the standard curves at the left. A column is ready for test at the right.

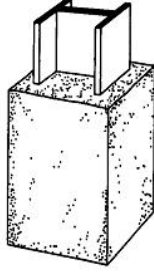



UCB Fire Safety Engineering Science

The First Materials Used for "Fire Proofing"

The 1st materials used in the early 20th century were traditional construction materials such as masonry or concrete.

These required substantial labor costs & high densities.

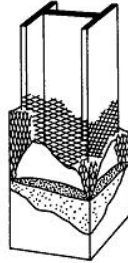


In the Middle Decades of the 20th Century Gypsum Plaster Came into Use

The first gypsum-based systems, such as the wire lath & plaster system at the right, also required substantial labor, & they were not very light.

They shared the basic protection mechanism with concrete of hydrated water.

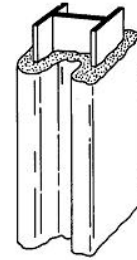
This water of crystallization was immune from "drying out" & was very effective in achieving good fire performance.



In the Last Half of the 20th Century "Sprayed Fire-Resistive Materials" Became Important

There was a general change from the traditional fire proofing systems to "Sprayed Fire-Resistive Materials" (SFRM) which used hydrated gypsum or portland cement as a binder with various fibers & other fillers.

These required lower labor costs & imposed weight penalties than the materials that had been previously used.



Sprayed Fire-Resistive Materials

SFRM being applied to Soda Hall at UCB.

They have become the standard.



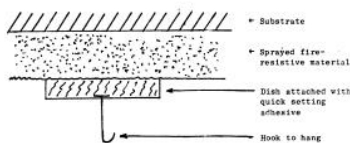
Performance Requirements for SFRM

In 1972 Williamson gave 4 requirements for SFRM*:

- Performance under actual fire conditions,
- Durability & integrity under normal life of the structure,
- Durability & integrity under the construction process, &
- Integrity &/or general condition under special conditions such as earthquakes, thermo-nuclear attack, or the relative ease of repair following a fire exposure.

* Williamson, R.B., Report to Sprayon International, 1972.

A Test for Cohesive/Adhesive Properties of SFRM



The test method schematically shown above is described in [ASTM 736](#) which was originally published in 1980.

The fundamental problem with this test is that failure can occur in two ways as captured in the title: it is either a cohesive or an adhesive failure.

Other Tests for SFRM

There are a number of tests currently used to evaluate the non-fire performance of SFRM:

- ASTM E 605 Thickness & Density
- ASTM 759 Effect of Deflection (of a deck)
- ASTM 760 Effect of Impact on Bonding
- ASTM 761 Compressive Strength
- ASTM 937 Corrosion of Steel by SFRM

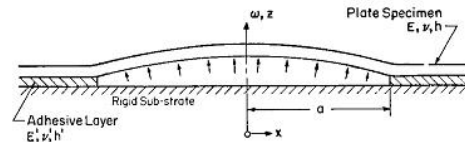
Like ASTM 736 These tests are not necessarily well linked to Materials Science.

Research Needs for SFRM

There are many different SFRM materials commercially available today, but the current test methods do not adequately address the most important properties or the range of conditions represented by the WTC attack.

For instance, the cohesive/adhesive test (ASTM 736) needs to be supplemented by a test which evaluates the bonding of the SFRM to the substrate.

A Possible Test for Adhesion of SFRM

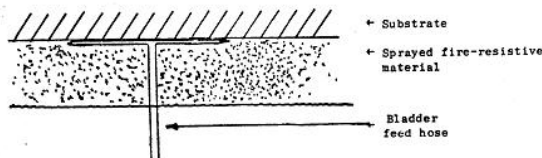


The schematic diagram above shows the geometry of the **blister test** to evaluate the adhesion of a deformable material adhered to a rigid substrate (Williams*).

There will always be an "adhesive layer" for any material, & it is important understand its structure.

*Williams, M.L., J. Appl Poly Sci, 14, (1970), p 735-745.

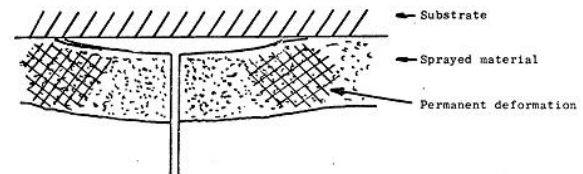
A Blister Test for SFRM



A thin plastic "bag" can be attached to the substrate before the SFRM is applied.

Then a measured pressure can be applied to the feed hose to cause the bag to inflate.

A Blister Test for SFRM



The application of pressure to the "blister" can cause the SFRM to deform &/or a crack to grow at the interfaced of the substrate & the SFRM.

A Blister Test for SFRM



The substrate on the left was oily & the SFRM had poor adherence

The SFRM was well bonded to the steel.

Conclusions & Recommendations

The fire and non-fire performance of Fire-Resistive Materials should be reevaluated in terms of the current challenges to buildings & other structures.

A new approach to testing & approval of these materials should be started.

There should be generalized "Materials Science-Based" research to characterize the available materials & to establish the "micro-structure/property" relationships that are central to Materials Science.